

The Chemistry of CO₂

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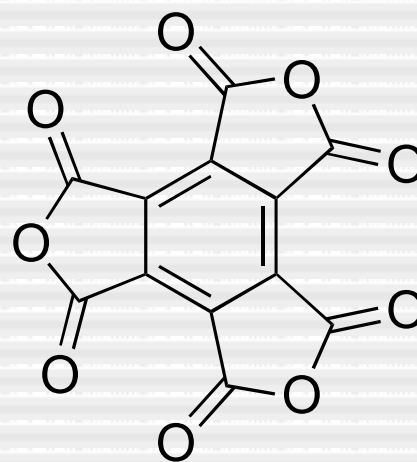
Outline

- Introduction
- Physical Properties
- Uses
- Production, Recovery, Purification
- Chemical Properties

Oxides of Carbon

- Stable Oxides of Carbon

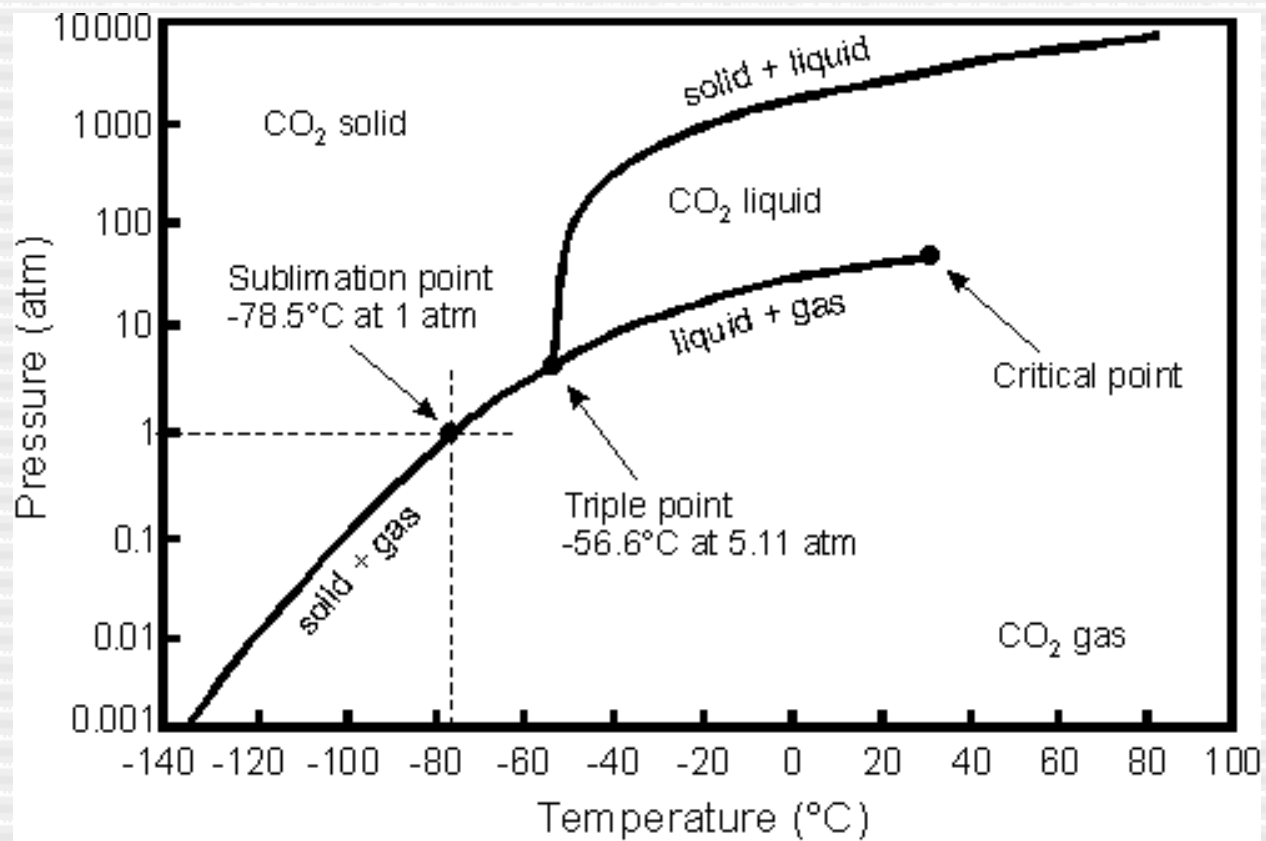
- CO
- CO₂
- C₃O₂
- C₁₂O₉



Selected Physical Properties of CO₂

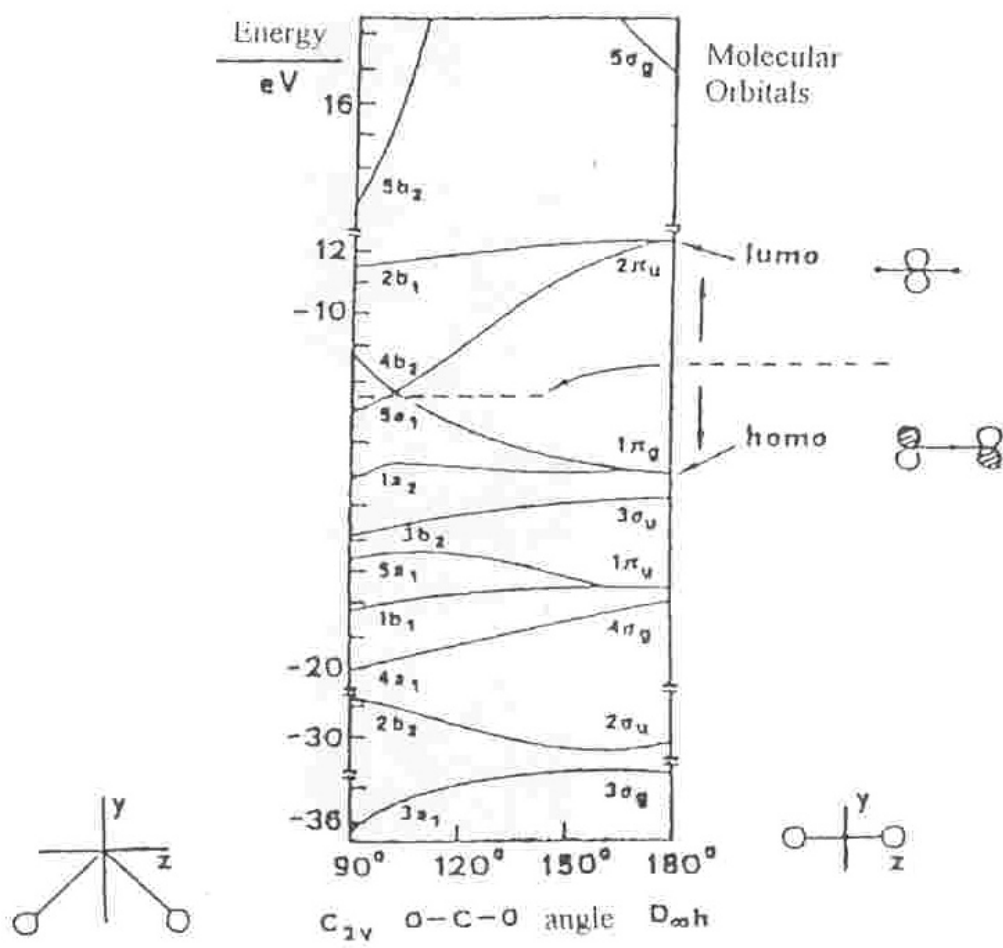
Colorless, Odorless Gas Molecular Weight	44.01g/mol
Mp Bp @1atm	-56.6 °C (5.2 atm) -78.5 °C (subl)
Critical T Critical P	31°C 72.85 atm (1070.67 psi)
Density of Gas @1atm and 21.1 °C Relative density of gas @1atm and 21.1°C (Air=1)	1.823 Kg/m ³ 1.52
Solubility in water at 25°C Henry's Law constant	1950 ppm (wt) 392 x 10 ⁻⁴ mol/L atm
ΔG°_f (CO ₂ (g)) ΔH°_f (CO ₂ (g)) ΔS°_f (CO ₂ (g)) Dissociation Energy (C-O)	-394.4 kJ/mol -393.5 kJ/mol 3.02 J/mol K 531.4 kJ/mol
IR (gas) UV (gas)	2349 cm ⁻¹ (Asym C=O), 1285-1388 cm ⁻¹ (Sym C=O; Raman), 667 cm ⁻¹ (Bending) 1700 - 3000 Å

Phase Diagram



Pressure-Temperature phase diagram for CO₂.

Walsh Diagram



Industrial Uses of CO₂

Uses Based on Physical Properties (major)

- Refrigeration
- Cleaning fluid
- Air conditioning
- Solvent for
 - Reactions
 - Extractions
 - Nanoparticle production
 - Food and Agro-chemical Applications
 - Fumigant
 - Additive to beverages
 - Inert atmosphere

Uses Based on Chemical Properties

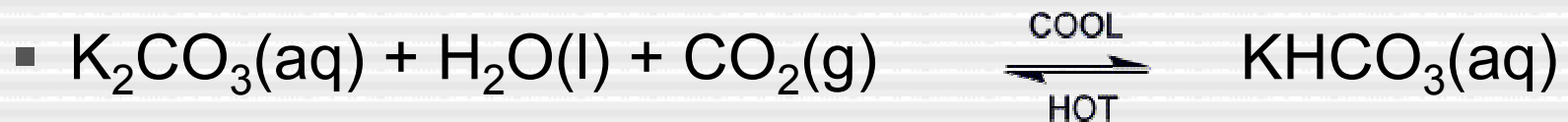
- Production of Urea
- Production of Salicylic acid
- Inorganic carbonates and pigments
- Production of Propylene carbonate
- Neutralization of caustic waste water

Production Sources

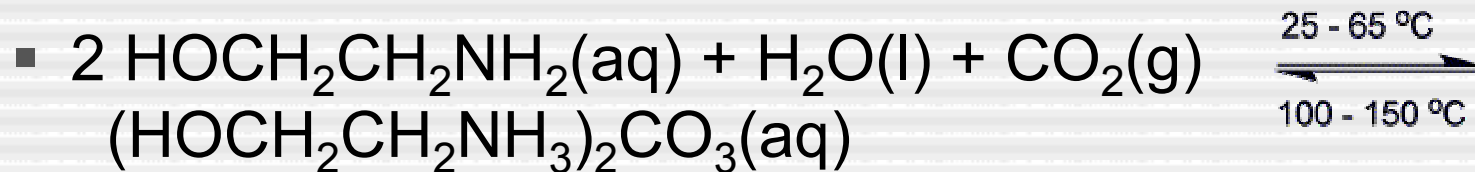
- Ammonia/Hydrogen plants
 - $\text{CH}_4 + 2 \text{H}_2\text{O} \rightarrow \text{CO}_2 + 4 \text{H}_2$
- Flue gases from combustion
- Fermentation
 - $\text{C}_6\text{H}_{12}\text{O}_6 \rightarrow 2 \text{C}_2\text{H}_5\text{OH} + 2 \text{CO}_2$
- Lime-kiln operations
 - $\text{CaCO}_3 \rightarrow \text{CaO} + \text{CO}_2$
- Sodium phosphate manufacture
 - $3 \text{Na}_2\text{CO}_3 + 2 \text{H}_3\text{PO}_4 \rightarrow 2 \text{Na}_3\text{PO}_4 + 3 \text{CO}_2 + 3 \text{H}_2\text{O}$
- Natural CO_2 gas wells

Recovery by Reversible Absorption

- Sodium or Potassium Carbonate Process

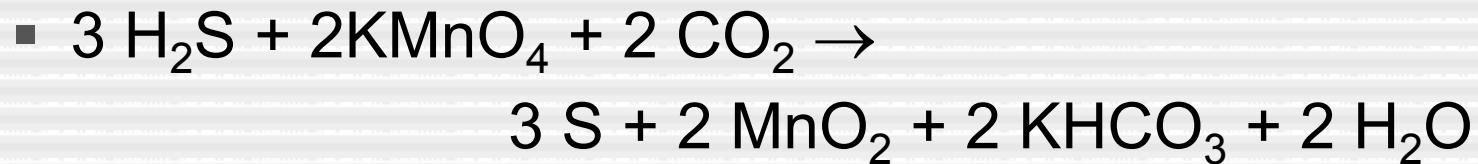


- Girbotol Amine Process

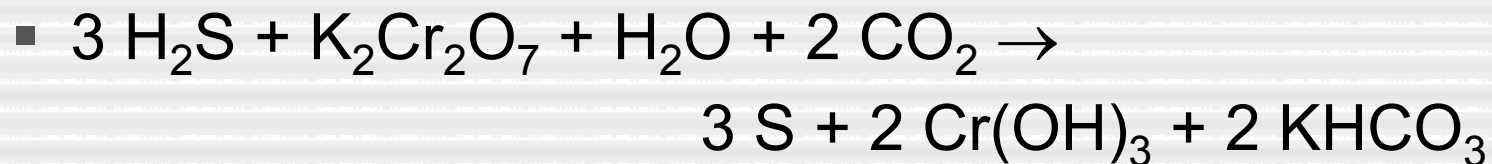


Purification

- Permanganate Process



- Dichromate Process



Chemical Properties

- General Reactivity
- Aqueous chemistry
- Reactions of Industrial Importance
- Biological Reactions
- Organic Reactions
- Coordination Chemistry
- Reactions incorporating CO₂ without Reduction
- Reactions with Reduction

General Reactivity

- “Not very reactive at ordinary temperature”; “nonreactive”; “stable”; “inert”
- Many reactions of CO₂ are thermodynamically favorable, but kinetically slow
- Ex: $M_2SiO_4 + 2 CO_2 \rightarrow 2 MCO_3 + SiO_2$

Aqueous Chemistry

- Species involved: CO_2 , H_2CO_3 , HCO_3^- , CO_3^{2-} , H^+ , OH^- ,
 $[\text{H}_2\text{CO}_3^*] = [\text{CO}_2(\text{aq})] + [\text{H}_2\text{CO}_3]$
- Equilibrium concentrations described completely by system of 5 equations
 - $\text{CO}_2 + \text{H}_2\text{O} \rightleftharpoons \text{H}_2\text{CO}_3$ $K_1 = 1.67 \times 10^{-3}$
 - $\text{H}_2\text{CO}_3^* \rightleftharpoons \text{H}^+ + \text{HCO}_3^-$ $K_2 = 4.47 \times 10^{-7}$
 - $\text{H}_2\text{CO}_3 \rightleftharpoons \text{H}^+ + \text{HCO}_3^-$ $K_a = 2.68 \times 10^{-4}$
 - $\text{HCO}_3^- \rightleftharpoons \text{H}^+ + \text{CO}_3^{2-}$ $K_3 = 4.68 \times 10^{-11}$
 - $\text{H}_2\text{O} \rightleftharpoons \text{H}^+ + \text{OH}^-$ $K_w = 1.0 \times 10^{-14}$
 - $C_T = [\text{H}_2\text{CO}_3^*] + [\text{HCO}_3^-] + [\text{CO}_3^{2-}]$
- Carbonates insoluble
 - $K_{\text{sp}}(\text{CaCO}_3) = 2.8 \times 10^{-9}$; $K_{\text{sp}}(\text{MgCO}_3) = 3.5 \times 10^{-8}$

Slow Kinetics for Reactions of CO_2

- At pH < 8
 - $\text{CO}_2 + \text{H}_2\text{O} \rightleftharpoons \text{H}_2\text{CO}_3$ (slow)
 - $\text{H}_2\text{CO}_3 + \text{OH}^- \rightleftharpoons \text{HCO}_3^-$ (fast)
- At pH > 10
 - $\text{CO}_2 + \text{OH}^- \rightleftharpoons \text{HCO}_3^-$ (slow)
 - $\text{HCO}_3^- + \text{OH}^- \rightleftharpoons \text{CO}_3^{2-}$ (fast)
- At pH 8-10 both sets of equilibria are important.

Important Reactions of CO₂, CO and O₂

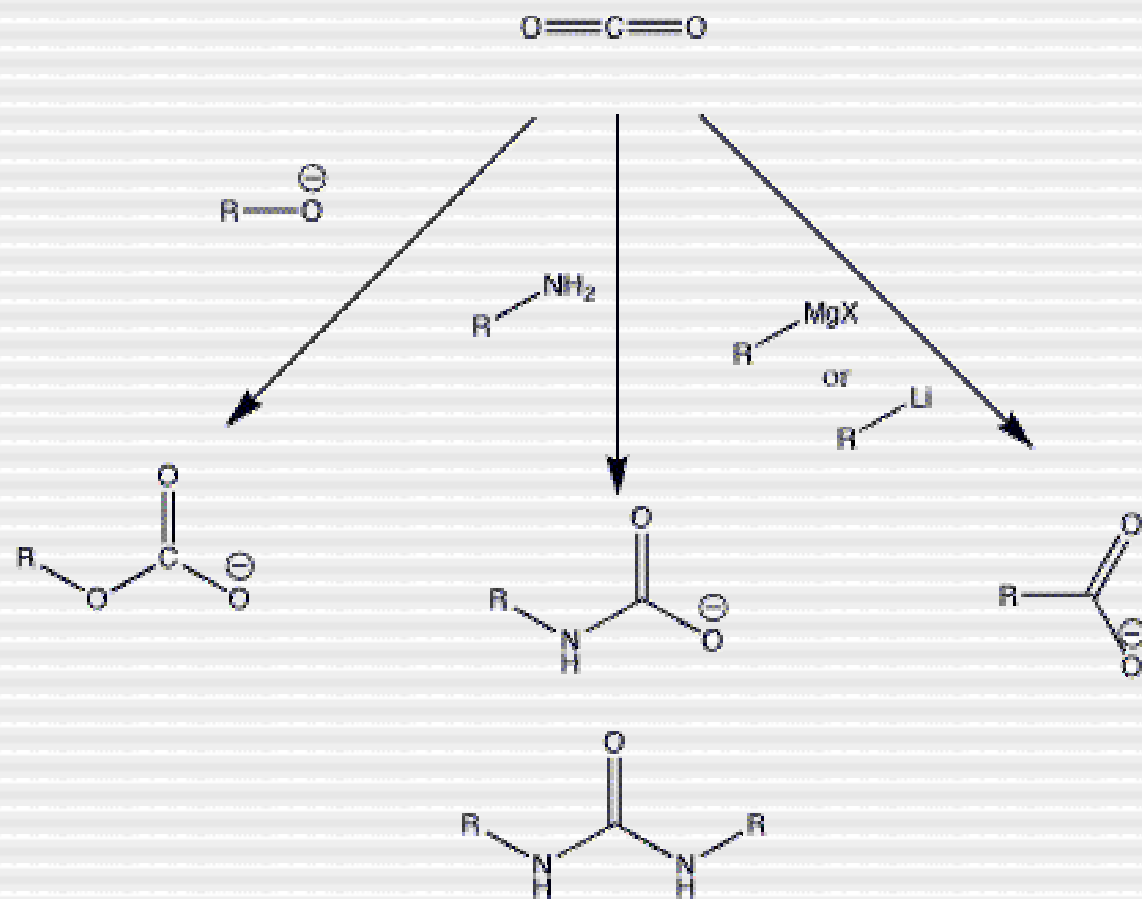
At high temperature

- $2 \text{ C} + \text{ O}_2 \rightarrow 2 \text{ CO}$ $\Delta\text{H}^\circ = -221.0 \text{ kJ/mol}$
- $\text{ C} + \text{ O}_2 \rightarrow \text{ CO}_2$ $\Delta\text{H}^\circ = -393.5 \text{ kJ/mol}$
- $\text{ C} + \text{ H}_2\text{O} \rightarrow \text{ CO} + \text{ H}_2$ $\Delta\text{H}^\circ = +131.3 \text{ kJ/mol}$
- $2 \text{ CO} \rightleftharpoons \text{ C} + \text{ CO}_2$ $\Delta\text{H}^\circ = -172.5 \text{ kJ/mol}$
- $\text{ CO}_2 \rightleftharpoons \text{ CO} + 1/2 \text{ O}_2$

Also

- $\text{ CO}_2 + \text{ H}_2 \rightarrow \text{ CO} + \text{ H}_2\text{O}$ (reverse of water-gas shift rxn)
- $\text{ CO}_2 + 2 \text{ NH}_3 \rightarrow \text{ NH}_4\text{O}_2\text{CNH}_2 \rightarrow \text{ NH}_2\text{CONH}_2 + \text{ H}_2\text{O}$

Basic Organic Reactions



Coordination Chemistry

- CO₂ is a poor ligand
- A number of complexes and bonding modes known
- Important for activation of CO₂ in reduction reactions

Table 1.3 Modes of bonding of CO₂ to metal centers

Mode of bonding	Structural features of the adduct	M [reference]
$\eta^1\text{-C}$		Ir [22a], Rh [22b]
$\eta^1\text{-O}$	M-O=C=O	U [23]
$\eta^2\text{-C,O}$		Ni [24], Rh [25], Fe [26], Pd [27]
$\mu_2\text{-}\eta^2$		Pt [28], Ir/Zr [29], Ir/Os [30], Rh [31], Ru [32]
$\mu_2\text{-}\eta^1$, class I		Re/Zr [33], Ru/Zr [34], Ru/Ti, Fe/Zr, Fe/Ti [34]
$\mu_2\text{-}\eta^1$, class II		Re/Sn [35], Fe/Sn [36]
$\mu_3\text{-}\eta^1$		Os [37], Re [38]
$\mu_3\text{-}\eta^4$		Co [39]
$\mu_4\text{-}\eta^4$		Ru [21]
$\mu_4\text{-}\eta^5$		Rh/Zn [40]

Reactions of “M-CO₂”

- With Protons or other electrophile
 - “M-CO₂” + 2H⁺ + 2e⁻ → “M-CO” + H₂O
 - “M-CO₂” + R⁺ → M-C(O)OR
- Hydride insertion
 - “M-H” + CO₂ → “M-O₂CH”
- With External Phosphine
 - “M-CO₂” + PR₃ → “M-CO” + O=PR₃
- With Coordinated Isonitrile
 - “M(CNR)(CO₂)” → RNCO + “M-CO”

Biological Reactions

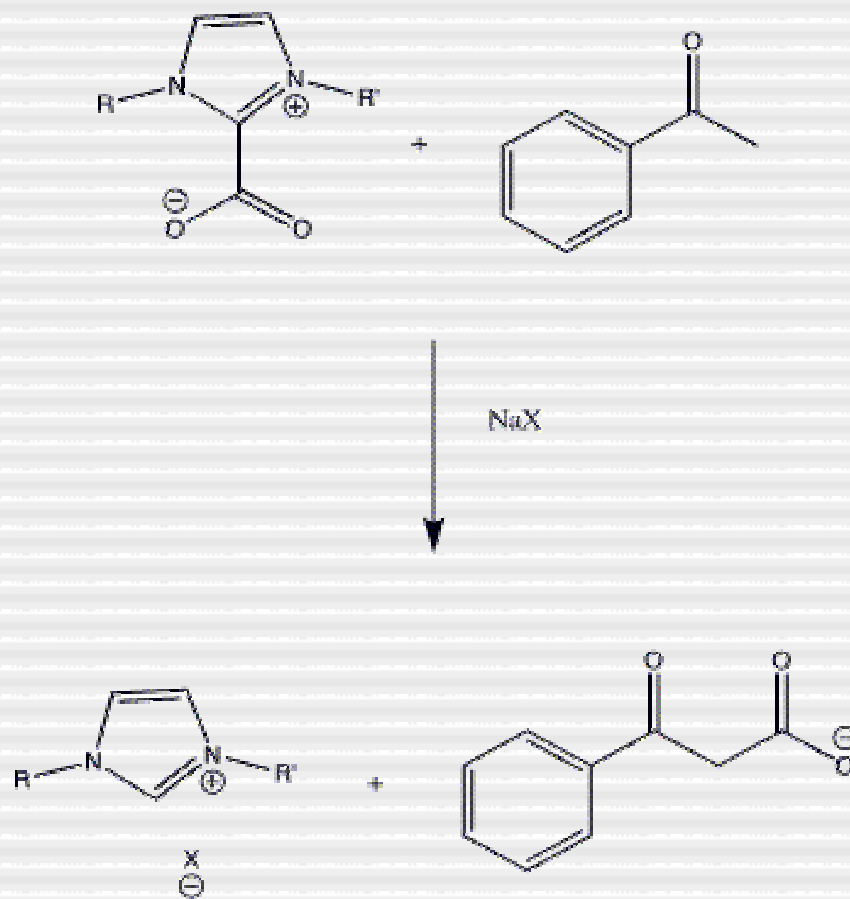
- Ubiquitous in Nature
- Animal metabolism
 - $\text{C}_6\text{H}_6\text{O}_6 + 6 \text{O}_2 \rightarrow 6 \text{CO}_2 + 6 \text{H}_2\text{O} + \text{energy}$
- Photosynthesis is reverse of above reaction
- Numerous enzymes catalyze reactions of CO_2
 - Carbonic anhydrase (Zn^{2+}) - $\text{H}_2\text{CO}_3 \rightarrow \text{CO}_2$
 - RuBisCO (Mg^{2+}) - carboxylation of ribose
 - Carbon monoxide dehydrogenase (Ni,Fe) - $\text{CO}_2 \rightarrow \text{CO}$

Use of CO₂ as C₁ Feedstock

- “Conversion” reactions
(CO₂ not reduced)
- Carboxylates, lactones
RCOOR’
- Carbamates,
RR’NCOOR”
- Ureas, RR’NCONRR’
- Isocyanates, RNCO
- Carbonates, ROC(O)OR’
- Reduction of CO₂
- Formates, HCOO⁻
- Oxalates, -O₂C-CO₂⁻
- Formaldehyde, H₂CO
- Carbon Monoxide, CO
- Methanol, CH₃OH
- Methane, CH₄

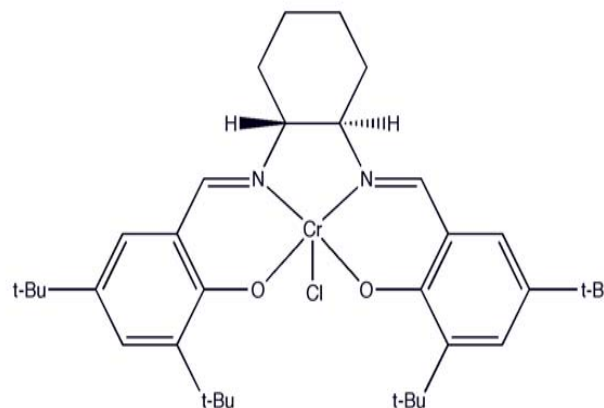
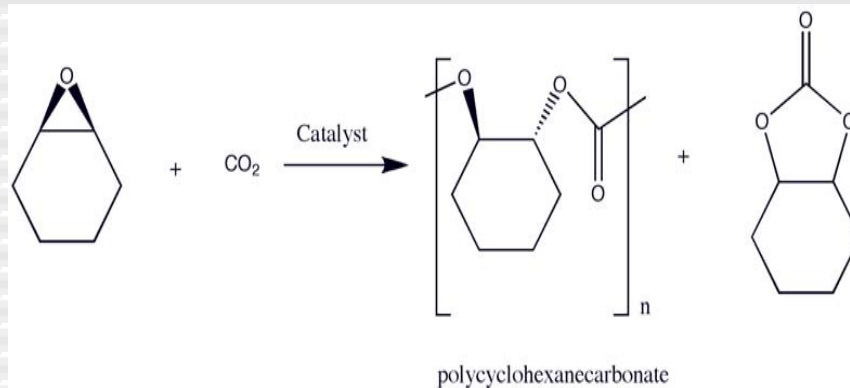
Carboxylation Reactions

- C-C bond formation
- Direct carbonylation in ionic liquid from imidazoliumcarbonate
- N-C, O-C bond formation also known

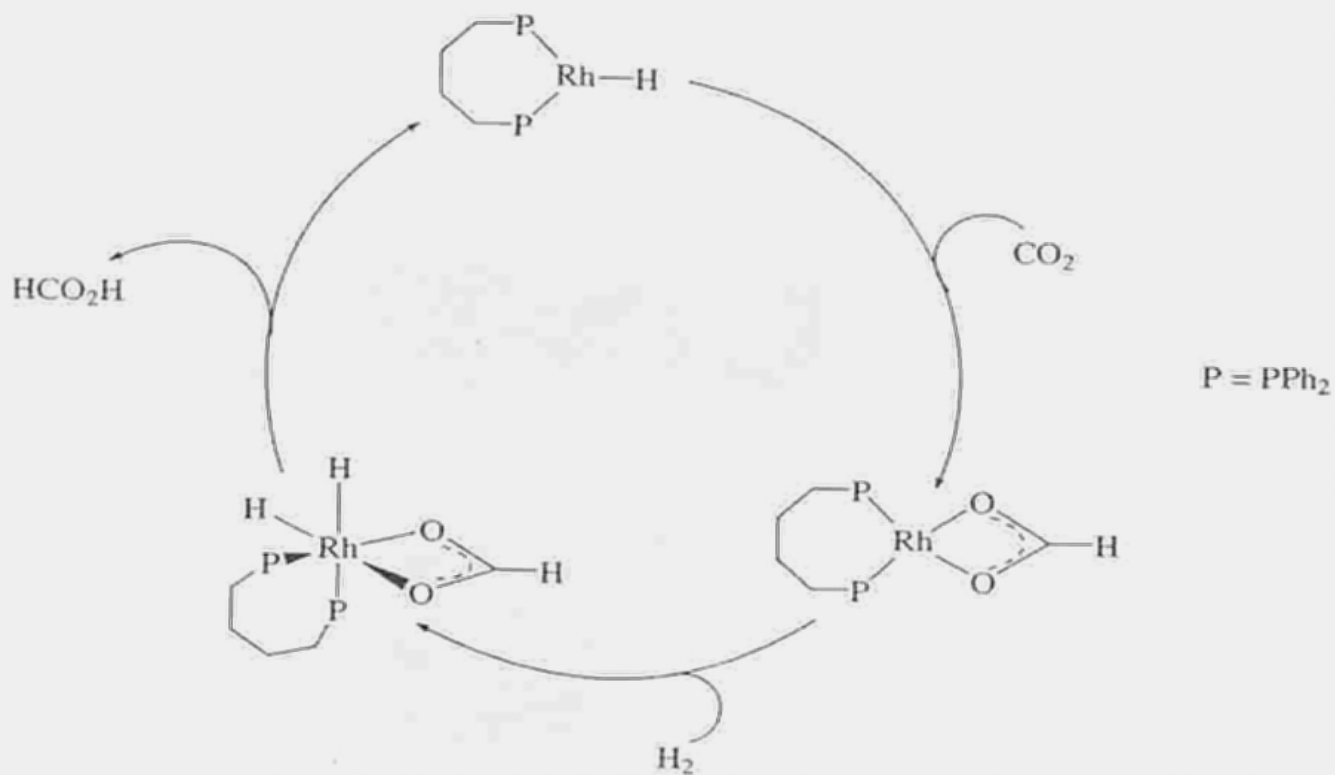


Plastics from CO₂

- Metal Salen complexes as catalysts
- Production of Polycarbonates from Epoxides and CO₂



CO₂ Hydrogenation to form Formic Acid



Production of Methanol

- $\text{CO} + 2 \text{H}_2 \rightarrow \text{CH}_3\text{OH}$
- $\text{CO}_2 + 3 \text{H}_2 \rightarrow \text{CH}_3\text{OH}$
 - Cu-Zn-O catalyst, 250 - 300°C, 5-10 MPa
 - Up to 30% CO_2 added to syngas feedstock significantly improves yield
- $\text{CO}_2 + \text{H}_2\text{O} \rightarrow \text{CH}_3\text{OH}$
 - Cascade of enzymes
 - $\text{CO}_2 \rightarrow \text{HCOO}^-$ (formate dehydrogenase)
 - $\text{HCOO}^- \rightarrow \text{CH}_2\text{O}$ (formaldehyde dehydrogenase)
 - $\text{CH}_2\text{O} \rightarrow \text{CH}_3\text{OH}$ (methanol dehydrogenase)

Photoelectrochemical Reduction

- In anhydrous, aprotic solvent, reduction potential of CO_2 to $\text{CO}_2^{\cdot-}$ is -2.2V vs NHE!
- Large kinetic overvoltage
- Yield of photochemical conversion is low
- Proton assisted multielectron reductions more favorable
 - $\text{CO}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{HCO}_2\text{H}$ -0.61V
 - $\text{CO}_2 + 6\text{H}^+ + 6\text{e}^- \rightarrow \text{CH}_3\text{OH} + \text{H}_2\text{O}$ -0.38V

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